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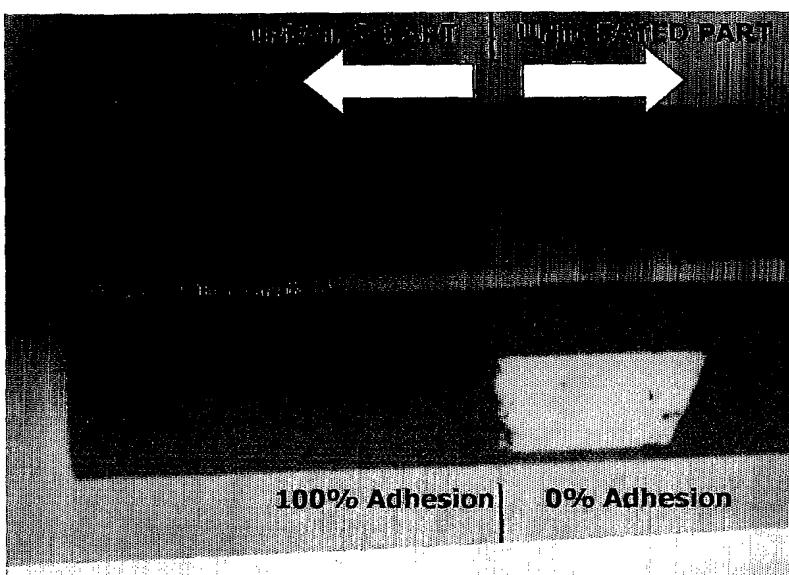
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[Continued on next page]

(54) Title: A METHOD AND DEVICE FOR THE SURFACE TREATMENT OF A METAL SUBSTRATE, AND CORRESPONDING PRODUCT



(57) Abstract: A method for the surface treatment of a metal substrate, whether previously painted or not, in particular for decorated containers and for decorated containers and for the packaging of foodstuffs consists in applying, using an electrode, an electrical discharge having a voltage of between 17,000 V and 49,000 V and a frequency of between 18 kHz and 24 kHz on the surface of the metal substrate.



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